

DOMESTIC PATCH GUIDE

TEAM
JULY 2020



QUICK AND EASY
★ ★ ★
DOMESTIC
TEAM CUSTOM
7/10
Day

Choose Your CAP

Choose from the trendiest and most popular styles at team.outdoorcap.com.



Provide Your ART

VECTOR ART - Best for embroidery, great for sublimation. Perfect for logos and text. .ai, .eps, or .svg files preferred.

SINGLE COLOR VECTOR ART - Preferred art for Etched Leather Patches.

HIGH RESOLUTION IMAGE - Ideal for sublimation. 300 dpi recommended. .jpg, .tif, .gif, .png, .psd, or .bmp preferred.

Vector Art Example

Your Art/Client's Logo



Finished Patch Design



Virtual Sample Available
Next Business Day

High Resolution Art Example

Your Art/Client's Logo

Meridian Performance
Ski Gear



Finished Patch Design



Virtual Sample Available
Within 3 Business Days

Build Your PATCH

Ready to get started?

team.outdoorcap.com/domestic-patches

A. Type



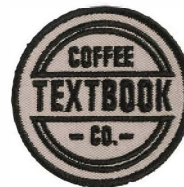
ETCHED LEATHER PATCH

Etched artwork. Genuine leather patches available in Chocolate or Tan.



SUBLIMATED PATCH

Complex and/or detailed graphics, and photo-realistic images.



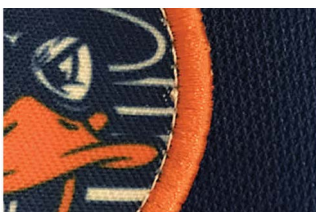
EMBROIDERED PATCH

Simple graphics, and type no smaller than 0.2" high.

FABRIC COLORS EMBROIDERED PATCH



B. Edge



SATIN STITCH

Conventional stitching technique that produces an even, uniform look. Available in our standard embroidery thread colors.



MERROWED STITCH

3-thread "overlock" stitch that creates a quick, finished and traditional edge.

MERROW COLORS



» Edge choice applies only to Sublimated and Embroidered Patches

C. Shape & Size

EMBROIDERED FABRIC OR SUBLIMATED FABRIC



Circle - Small
2" x 2"
Sublimated Only



Circle - Large
2.5" x 2.5"



Square - Medium
2" x 2"
Sublimated Only



Square - Large
2.5" x 2.5"



Diamond
2.5" x 2.5"



Badge
2.25" x 2.5"



Oval - Medium
3.5" x 1.5"



Oval - Large
3.75" x 2.25"



Buckle - Wide
3.5" x 2.25"



Hex - Wide
4" x 2.25"



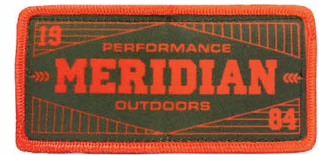
Flag
3.5" x 2"



Rectangle
2.5" x 1.5"
Sublimated Only



Rectangle - Medium
3.5" x 1.5"



Rectangle - Wide
4" x 2"

ETCHED LEATHER - 100% GENUINE LEATHER



Circle - Mini
1.5" x 1.5"



Circle - Small
2" x 2"



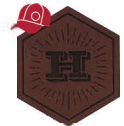
Square - Small
1.5" x 1.5"



Square - Medium
2" x 2"



Diamond - Small
2" x 2"



Hex - Small
1.5" x 1.75"



Rectangle - Small
2" x 1.25"



Rectangle
2.5" x 1.5"



Rectangle
2.5" x 0.75"



Rectangle - Medium
3.5" x 1.5"



Diamond - Wide
3.5" x 2"



Oval - Small
3.5" x 1.5"



Buckle - Wide
3.5" x 2"



Hex - Wide
3.5" x 2"



Flag
3.5" x 2"

Front Left Wear Side and Front Right Wear Side available in these shapes
* = Not recommended on Unstructured Pre-Curved styles

NOW AVAILABLE FAUX LEATHER & CUSTOM SHAPE PATCHES

ALL PATCHES ARE DESIGNED,
PRODUCED & APPLIED IN HOUSE

APPLICATION

Heat Sealed

Run Stitched:

(Run Stitch only available on stock shapes)



OC502M



OC770

LEAD TIMES

Virtual: Stock shapes next business day. If using Creative Patch Design Services, up to 3 business days.

Main Production: 10 business days after approval and receipt of PO.

48 Piece Minimum

Max Size for Custom Shapes is 4.5"w x 2.3"h

Genuine Leather Patches also Available in Custom Shapes.

FAUX LEATHER PATCH COLORS



OC771



BAMBOO/BLACK



BLACK/GOLD



BLACK/SILVER



BLUE/BLACK



BLUE/SILVER



CORK



DARK BROWN/BLACK



GREY/BLACK



LIGHT BROWN/BLACK



PINK/BLACK



RAWHIDE/BLACK



ROSE/BLACK



RUSTIC/GOLD



RUSTIC/SILVER



TEAL/BLACK

STOCK PATCH SIZES



Circle - Mini
1.5" x 1.5"



Circle - Small
2" x 2"



Square - Small
1.5" x 1.5"



Square - Medium
2" x 2"



Diamond - Small
2" x 2"



Hex - Small
1.5" x 1.75"



Rectangle
2.5" x 0.75"



Rectangle - Small
2" x 1.25"



Rectangle
2.5" x 1.5"



Rectangle - Medium
3.5" x 1.5"



Diamond - Wide
3.5" x 2"



Oval - Small
3.5" x 1.5"



Buckle - Wide
3.5" x 2"



Hex - Wide
3.5" x 2"



Flag
3.5" x 2"

Front Left Wear Side and Front Right Wear Side available in these shapes

PROGRAM DETAILS

PATCH PLACEMENT

Patches are placed on front center, front left wear and front right wear side locations of cap.

Additional embroidery can be placed according to the domestic decoration program details.

MINIMUM ORDER

48 pieces per cap style.

May split 24/24 if using same patch and same cap style.

May order additional patches to accompany an order.

Additional patches must be the same patch as applied to the cap order.



HOW TO ORDER

PICK YOUR STYLE!

Browse hundreds of styles in our blank headwear catalog.

HAVE YOUR LOGO READY.

We require your logo to be in vector format. Art submitted in non-vector format could add to lead times.

PICK YOUR TECHNIQUE.

We offer embroidery and dozens of different patch options.

APPROVE YOUR SAMPLE.

Once we have all of your information needed to get started, we will email you a photo of your sample for approval.



customsports@ocsports.com

team.outdoorcap.com

P 866.776.6774

