



#### **DECORATION DESIGN GUIDE**



# **DECORATION & DESIGN CONTENTS**

We believe the messaging is just as important as the medium, and decoration is the finishing piece to a great looking cap. To stay on top of the game, we are constantly expanding the customization capabilities of our state-of-the-art production facility. In other words, we deliver your custom headwear with the same quality we put into every stitch, because we take pride in every cap we create.



#### **STOCK DESIGN DECORATION** *The fastest, easiest way to customize.*

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#### **CUSTOM DESIGN DECORATION**

Custom design ideas to make your cap truly unique.

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### SPECIALTY DECORATION

Patches, appliques and printed transfers.

SPECIALTY DECORATION PRIC	ING	
APPLIQUE		:
PATCHES		
LABELS		



#### **CUSTOM OFFSHORE**

**OPTIONS / PRICING** 



#### EMBROIDERY THREAD

STOCK THREAD COLORS

30

28-29















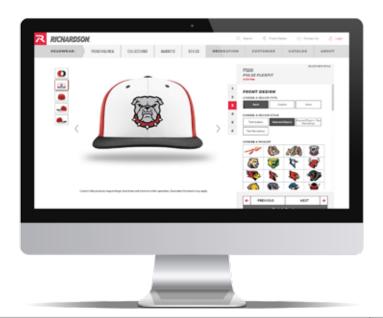


#### **RICHARDSONCAP.COM**

# DECORATE YOUR CAP ONLINE

Our new cap designer takes customization to the next level with true view capability that delivers realistic images of your custom designed cap.

#### WEAR THE BEST<sup>™</sup>





# STOCK DECORATION

Our Stock Designs use direct embroidery and are the fastest and easiest method of decorating your caps. We offer a wide range of Stock Namedrop designs, team lettering, mascots and objects to choose from.



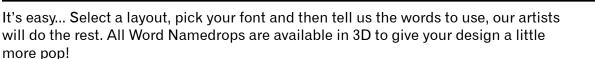
Choose from our Word Namedrop or Design Namedrop templates, then simply drop in your school, league, company, or event name.

Our Stock Team Letters are designed and digitized to give your baseball caps that true professional look. We have a full lineup of stock mascots to choose from. There's no better way to show your spirit than by sporting your school's mascot on your cap.

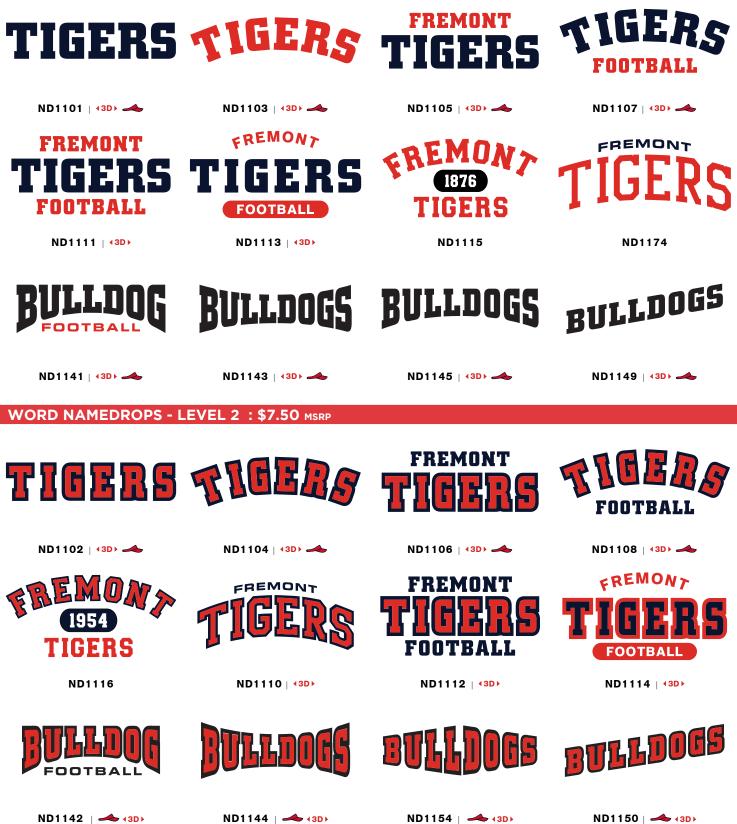
### **STOCK DECORATION PRICING**

PRICE LEVEL DISCOUNTS APPLY	QTY: PRICE LEVELS:	12-47 1	48-143 2	144+ 3
STOCK NAMEDROPS				
WORD NAMEDROP / LEVEL 1	MSRP	6.00	5.70	5.10
WORD NAMEDROP / LEVEL 2	MSRP	7.50	7.12	6.38
DESIGN NAMEDROP / LEVEL 1	MSRP	6.00	5.70	5.10
DESIGN NAMEDROP / LEVEL 2	MSRP	7.50	7.12	6.38
+ 3D	MSRP	2.00	2.00	2.00
TEAM LETTERS				
1-3 TEAM LETTERS WITH OR WITHOUT OUTLINE	MSRP	7.00	6.64	5.94
+ 3D	MSRP	2.00	2.00	2.00
ADDITIONAL OUTLINE	MSRP	1.00	1.00	1.00
SECOND POSITION & OPTIONS				
STOCK EMBROIDERY / BACK, LEFT, RIGHT (EACH)	MSRP	2.80	2.80	2.80
+ 3D	MSRP	2.00	2.00	2.00

# WORD NAMEDROPS



WORD NAMEDROPS - LEVEL 1: \$6.00 MSRP







Combine any of these fonts with our Word Namedrop design templates.

NAME/OPTIONS	FONT SAMPLE
ATHLETIC BLOCK	ABCDEFGHIJKLMNOPORSTUVWXYZ 0123456789
PRO BLOCK ₄3D↓ • 2 CLR OPTIONS	A B C D E F G H I J K L M N O P Q R S T U Y W X Y Z 0 1 2 3 4 5 6 7 8 9
PLAIN BLOCK	ABCDEFGHIJKLMNOPQRSTUVWXYZ 0123456789
FULL BLOCK AD UPPERCASE ONLY Q 2 CLR OPTIONS	A B C D E F G H I J K L M N O P Q R S T U V W X Y Z abcdefghijklmnopqrstuvwxyz0123456789
CITY BLOCK AD UPPERCASE ONLY O 2&3 CLR OPTIONS	A B C D E F G H I J K L M N O P O R S T U V W X Y Z abcdefghijklmnopqrstuvwxyz0123456789
Swiss Condensed	A B C D E F G H I J K L M N O P Q R S T U V W X Y Z abcdefghijkImnopqrstuvwxyz0123456789
HERITAGE	A B C D E F G H I J K L M N O P Q R S T U V W X Y Z O 1 2 3 4 5 6 7 8 9
Curo Block <3D → UPPERCASE ONLY © 2 CLR OPTIONS	A B C D E F G H I J K L M N O P Q R S T U V W X Y Z abcdefghijklmnopqrstuvwxyz0123456789
Square	ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz0123456789
	ABCDEFGHIJKLMNOPQRST UVWXY20123456789
ACCELORATOR	<i><b>R B C D E F G H I J K L M N O P O R S T</b> <b>U U W X Y Z O I Z 3 4 5 6 7 8 9</b></i>
COPPERPLATE	ABCDEFGHIJKLMNOPQRSTUVWXYZ 0123456789
BROTHERS	A B C D E F G H I J K L M N O P Q R S T U V W X Y Z 012 3 4 5 6 7 8 9

NAME/OPTIONS	FONT SAMPLE
HARDBALL	ABCDEFGHIJKLMNOPORSTUVWXYZ 0123456789
UNITED	ABCDEFGHIJKLMNOPQRSTUVWXYZ DIZ3456789
TIFFANY	A B C D E F G H I J K L M N O P Q R S T U V W X Y Z 0 1 2 3 4 5 6 7 8 9
Magneto	ABCDEFGH-IJKLMNDP2RSTVVWXYZ ab-cdcf-ghijklmno-pqrstuv-wxyz0123456789
Old English	ABCDEFGHIIKLMNOPQRSTHVWXYZ abcdefghijklmnopqrstuvwxyz0123456789
Century	<b>A B C D E F G H I J K L M N O P Q R S T U V W X Y Z</b> a b c d e f g h i j k l m n o p q r s t u v w x y z 0123456789
Times	A B C D E F G H I J K L M N O P Q R S T U V W X Y Z a b c d e f g h i j k l m n o p q r s t u v w x y z 0123456789
Retro Script NEW	ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqrotuvwxyz1234567890
Brush Script	ABCDE7GHIJKLMNOP2R57UVWX43 abcdefghijklmnopgrstuvwxyz0123456789
Ballpark	ABCDEFGHIJKLMNOPQRSTUYWXYZ abcdefghijklmnopqrstuvwxyz0123456789
River Script	ABCDEFGHDJKLMNOPQRSTUVWXY2 abcdefghijklmnopqrstnowxy20123456789
Puff Script	ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijhlmnopqrstuvwxyz0123456789
<b>Bullet Script</b>	ABCDEFGHIJKLMNOPQRSTUVWXYZ abcdefghijklmnopqnstuvwxyz
League Script	, ABCDEFGH1JKLMNOPQRSTUVWXYZ abcdefghijklmnopqrstuvwxyz1234567890

# **DESIGN NAMEDROPS**



Handpicked designs that look great on caps. Our Design Namedrops offer a visually appealing design without creating one from scratch. Simply select a design, provide the words, and our team will do the rest.

MARYVILLE

**FOOTBALL** 

ND1117 | LEVEL 2



ND1175 | LEVEL 2 | (3D)



ND1166 | LEVEL 1

ND1126 | LEVEL 2 | (3D)

BULLDOGS







REMUNI 1819

**FIGERS** 

ND1122 | LEVEL 1

BUFFALO 1894

GO.FIGHT.WIN

MAVERICKS Maveric



ND1124 | LEVEL 1

BUFFALD

1894

**GO.FIGHT.WIN** 

ND1165 | LEVEL 1

ND1157 | LEVEL 1

ND1137 | LEVEL 1













8

## DESIGN NAMEDROPS





ND1109 | LEVEL 2 | (3D)

MARYVILLE

**SINCE 1954** 

ND1125 | LEVEL 2

COLOR

G

n n



ND1120 | LEVEL 2

Senn

ND1158 | LEVEL 2

EST. 1856

MEMPHIS

TIGERS



ND1127 | LEVEL 2 | (3D)





LR442 | LEVEL 1



ND1167 | LEVEL 2



ND1159 | LEVEL 2





ND1171 | LEVEL 2

ND1161 | LEVEL 2

ND1168 | LEVEL 2

ND1169 | LEVEL 1



### DESIGN NAMEDROPS





ND1129 | LEVEL 2 | (3D)

ND1170 | LEVEL 2

FALEWOON

N G

S







ND1131 | LEVEL 2 | (3D)





ND1132 | LEVEL 2

ND1140 | LEVEL 2



ND1128 | LEVEL 2| (3D)



ND1136 | LEVEL 2



CL89 | LEVEL 2 | (3D)

HIGH SCHOOL

LR432 | LEVEL 1 | 📥



MA508 | LEVEL 2





FREMONT

FOOTBALL







ND1135 | LEVEL 2















FA

LR412 | LEVEL 2 | (3D)







MA501 | LEVEL 2









LR427 | LEVEL 1

LR407 | LEVEL 2

BASEBALL



GF801 | LEVEL 1

# DESIGN NAMEDROPS ALL STARS / CHAMPS





AS002 | LEVEL 2 | 43D>







AS027 | LEVEL 2





AS030 | LEVEL 2



CH307 | LEVEL 2 | 43D>

AS032 | LEVEL 2

AS332 | LEVEL 2 | (3D)



CASCADE

AS326 | LEVEL 2 | (3D)





AS327 | LEVEL 2



CH317 | LEVEL 2 | (3D)

CH320 | LEVEL 2

CH312 | LEVEL 2 | (3D)

CH313 | LEVEL 2





# **MASCOTS & OBJECTS**

We have a full lineup of designs to choose from, because there's no better way to show your spirit than by sporting your school's mascot on your cap. \*For full front mascot, order ND1175.









RAVN002 (3D)

TRJN002 (3D)

DEER001

DEER002

BASE002

носкооз

STAR003 (3D)



RAZR003 (3D)

TRJN004 (3D)

DUCK001

DUCK003

STBL001

LACR001

FIRE003



PRTE005 (3D)



PTFL001



SKLL001 (3D)



VIPR001 (3D)

RAMH003 (3D)

WOLF005 (3D)

RAVN001

TIGR004 (3D)



FISH001



HATC002



HLMT002



BOLT002 (3D)



CRSS001



REBLO01 (3D)



VIKG001 (3D)



BIRD002



ARWH004







GOLF004



CLVR001 (3D)



FLGW002











SOCR001



WNGF0001



FLAG002

WEAR THE BEST



DUCK002













BIRD001

DEER003

SMPBSKT002

SMPVOLY001

FLUR001 (3D)

TRND003 (3D)

# **STOCK TEAM LETTERS**

Fonts designed and digitized to give your team caps that professional look. Stock Team Letters are available in a 1, 2, or 3 letter layout.

#### TWO LETTER LAYOUT OPTIONS:







STAGGER & OVERLAP

LAP

OVERLAP NON 3D





**OVERLAP 3D** 



OVERLAP 3D

ALL STOCK TEAM LETTERS ARE AVAILABLE WITH 3D FILL, NON 3D OUTLINE



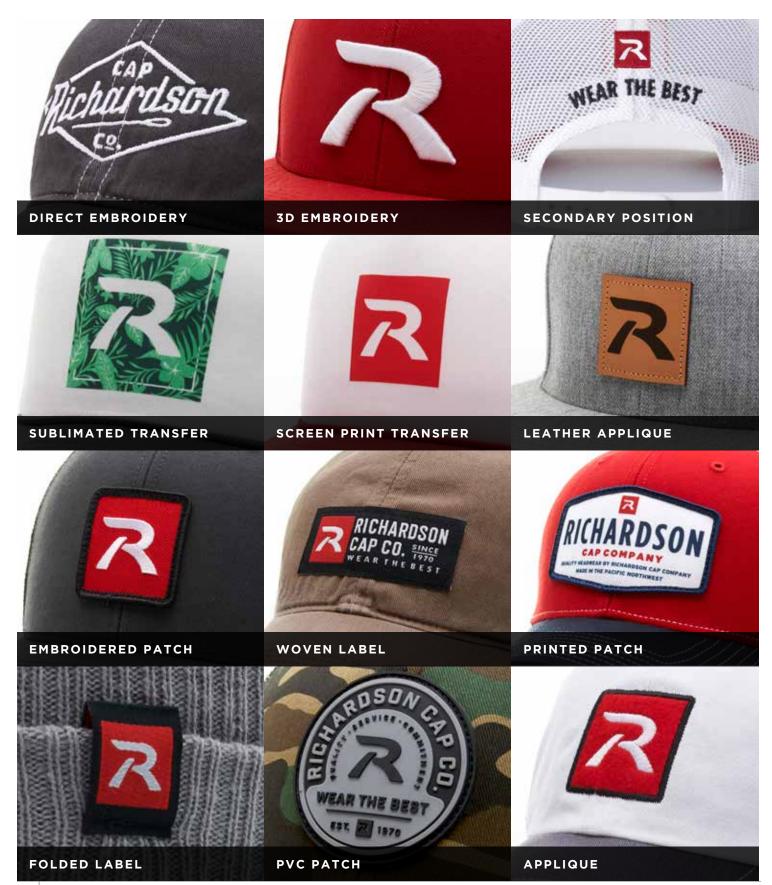


NAME #'S AVAIL	FONT EXAMPLE
TIFFANY	A BEBEFEBIJKLNNOPORSTUVWXYZ
UNI SCRIPT	A BCDEFGRFJKLMNOPORSTUVWXYZ
SPORT SCRIPT	ABCDEFGHIJKLMNOPQRSTUVWXYZ
BALLPARK	R BCDEF GELIJKLIMNOP OR SFULV WLLYZ
LIGHTNING BOLT	R BCDEFGEITKLANDPORSTUVWXYZ
BLADE 🌗	BCDEFGHIIKLMNOPQRSTVVWXYZ
BRUSH SCRIPT	ABCDEZGZIJKLMNOPZZSTUIWX 43
OLD ENGLISH	ABCHEFGHIJKIMNOPORSTUDUXYZ
CENTURY	BCDEFGHIJKLMNOPQRSTUVWXYZ
FORCE	REDEFGUIXLANOPARSTUVUXYZ
UNITED FLAG FILL AVAILABLE 3D OUTLINE ONLY	BCDEFGUIJKLINDPORSTUVUXYZ 3d outline on flag version. 3d fill with non 3d outline on regular letters



# **CUSTOM DECORATION**

With our expanded decoration capabilities and new application techniques, we can customize your cap to fit any style.





We pride ourselves in providing the finest direct embroidery on finished caps.

PRICE LEVEL DISCOUNTS DO NOT APPLY	QTY	24-47	48-71	72-143	144-287	288-575	576+
DIRECT EMBROIDERY							
CUSTOM DESIGN PROGRAM PRICING / UP TO 10,000 STITCHES	MSRP	8.50	7.50	6.50	5.50	5.00	4.50
When designs require more than 10,000 stitches, an add-on charge of \$0.20 per additiona	l 1000 stitches a <sub>l</sub>	plies.					
+ 3D	MSRP	2.00	2.00	2.00	2.00	2.00	2.00
CUSTOM DESIGN CONCEPTS							
CUSTOM DESIGN CONCEPT TIER 1	MSRP	8.50	7.50	6.50	5.50	5.00	4.50
CUSTOM DESIGN CONCEPT TIER 2	MSRP	9.50	8.50	7.50	6.50	6.00	5.50
SECOND POSITION & OPTIONS							
CUSTOM EMBROIDERY / BACK, LEFT, RIGHT (EACH)	MSRP	2.80	2.80	2.80	2.80	2.80	2.80
Back and Side custom designs are priced up to 6000 stitches, add \$0.20 per additional 100	00 stitches.						
+ 3D	MSRP	2.00	2.00	2.00	2.00	2.00	2.00
SET UP FEES							
CUSTOM EMBROIDERY DESIGN SET UP CHARGE	MSRP	110.00	110.00	0.00	0.00	0.00	0.00
DESIGN ART FEE (FIRST REQUEST IS FREE)	MSRP	50.00	50.00	0.00	0.00	0.00	0.00

Set up fees apply to orders less than 72 pieces. No charge on orders of 72+.

### SPECIALTY DECORATION PRICING

C

We offer a wide variety of custom cut applique, patches, woven labels, and direct print transfers that are guaranteed to make your cap stand out in a crowd.

144-287	288-575	576+
8.00	7.50	7.00
8.00	7.50	7.00
8.00	7.50	7.00
8.00	7.50	7.00
10.00	8.50	7.50
12.00	11.00	9.50
12.00	11.00	9.50
8.00	7.50	7.00
7.00	6.50	6.00
6.50	6.00	5.50
5.00	4.00	3.00
9.00	8.00	7.50
8.00	7.00	6.50
5.50	5.00	4.50
8.00	7.00	6.00
9.00	8.00	7.00
6.00	5.00	4.50
.30	.30	.30
.20	.20	.20

# CUSTOM DESIGN CONCEPTS

Created to inspire ideas for unique customization. Select the Custom Design Concept you like and provide the text you want, then our design team uses a concept template to guide the decoration development.

### EMBROIDERY







CL55 | TIER 2



Alpi

LR428 | TIER 2







CL67 | TIER 1

CL81 | TIER 2



CL75 | TIER 2





CL76 | TIER 2

FOOTBALL

LR443 | TIER 2 | 43D>

LR425 | TIER 1 | 📥







RT046 | TIER 1

UNIVERSITY OF

L F

0

W



OD920 | TIER 1 | (3D)



RT039 | TIER 2



CL47 | TIER 2 | (3D)

OD922 | TIER 2







RT012 | TIER 1

CL113 | TIER 2



SH611 | TIER 2

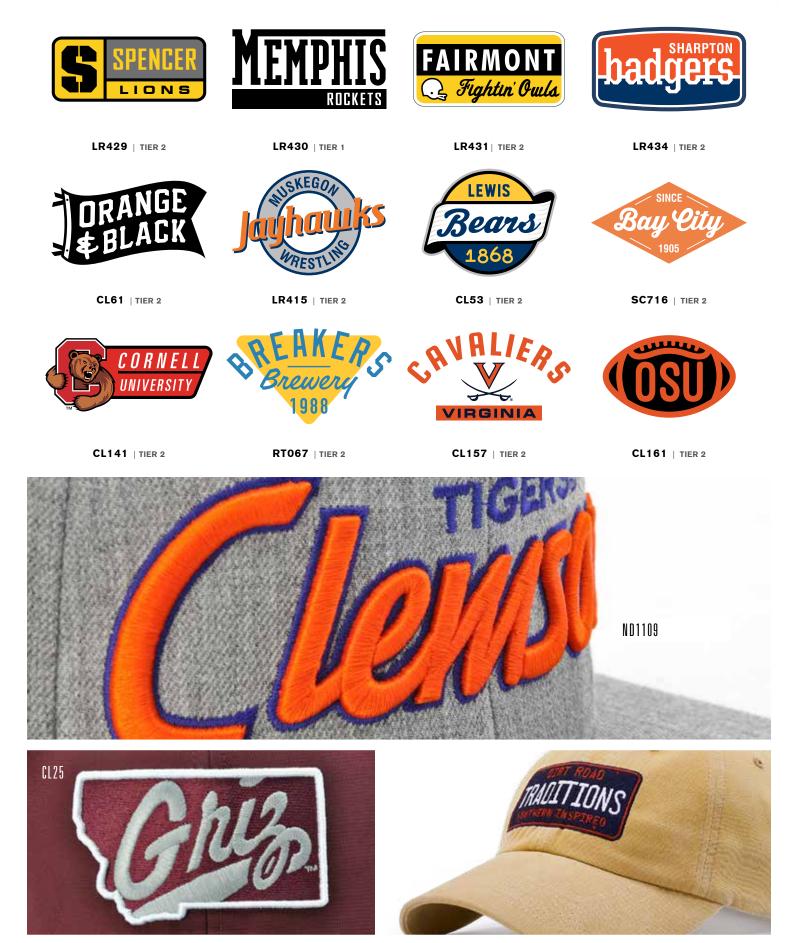
CL147 | TIER 2

P A С

SH612 | TIER 2

Κ





WEAR THE BEST





SH602 | TIER 1



GF820 | TIER 2



GF809 | TIER 1 | 📥



SH603 | TIER 2



GF803 | TIER 2

14

reen Oalley

⋟ GOLF COURSE ≪

GF811 | TIER 2 | 📥

20



COLORAD MONI MF MTR

SH604 | TIER 2





GF817 | TIER 2

GF804 | TIER 2

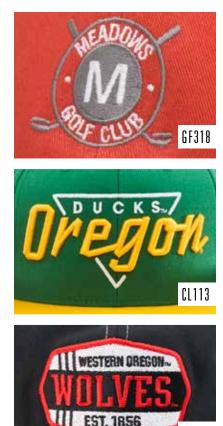


GF812 | TIER 1

GF806 | TIER 2 | 📥



GF813 | TIER 2





CL35





SC717 | TIER 1

REPAIR

. AUTO.









SC719 | TIER 2





SC702 | TIER 2 | (3D)



SC703 | TIER 2 | 📥 (3D)

SC704 | TIER 2 | 📥 (3D)

SC705 | TIER 2







SC714 | TIER 2 | (3D)

SC708 | TIER 2 | (3D)



RT054 | TIER 2



RT017 | TIER 2

SC709 | TIER 2





RT023 | TIER 2

RT028 | TIER 1

OREGON



RT055 | TIER 1



OD910 | TIER 2



RT058 | TIER 2







RT060 | TIER 2



**OD913** | TIER 2

RT063 | TIER 2



**OD914** | TIER 1





CL107 | TIER 1



CL11 | TIER 2





CL111 | TIER 1



CL114 | TIER 2

HUNTINGTON

HIGH SCHOOI

CL35 | TIER 2

BOBCATS

CL48 | TIER 2

knights

CL24 | TIER 2 | (3D)

93

CL42 | TIER 1 | (3D)



CL25 | TIER 2| 43D>

CL44 | TIER 2

EIGHTEEN

CL52 | TIER 1



CL112 | TIER 2

CL28 | TIER 2 | (3D)



CL45 | TIER 2



ON

CL62 | TIER 1



CL63 | TIER 2



MA505 | TIER 2



CL51 | TIER 1 | 🛹

CL64 | TIER 2 | (3D)



CL85 | TIER 2 | 📥



CL93 | TIER 2

п

UIPP

CL140 | TIER 2

0

0

Pitt State.

CL95 | TIER 2



CL26 | TIER 2

COAST



# APPLIQUE | LEATHER / FELT / TWILL





AP047 | LEATHER APPLIQUE



AP035 | APPLIQUE



AP048 | APPLIQUE



AP045 | LEATHER APPLIQUE



AP036 | APPLIQUE



AP043 | APPLIQUE



BRUINS

AP032 | APPLIQUE

AP031 | APPLIQUE



AP037 | APPLIQUE



AP044 | APPLIQUE



AP039 | APPLIQUE



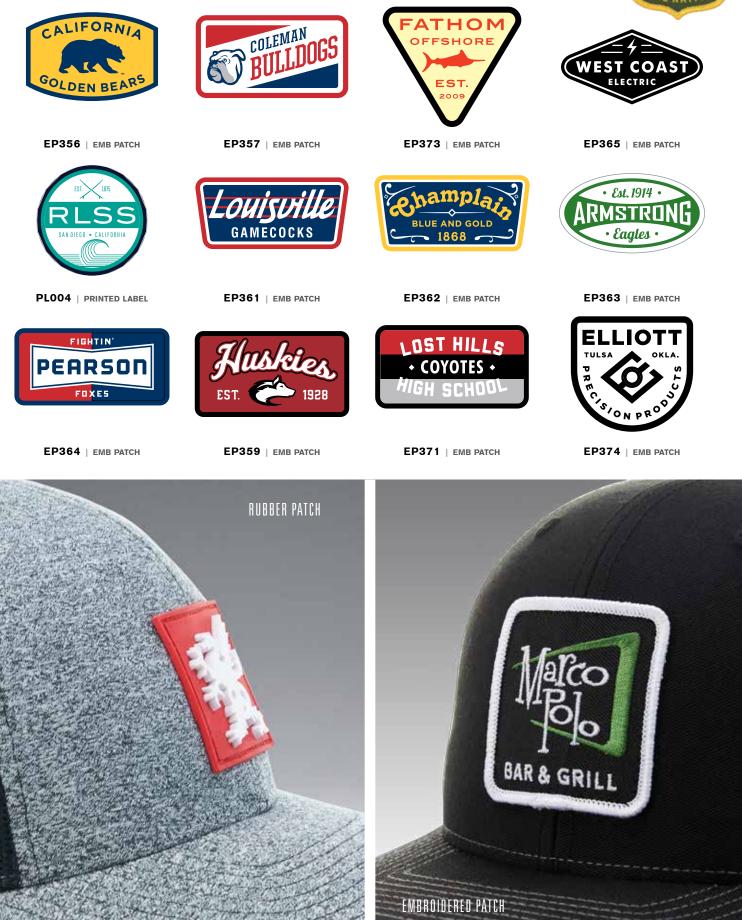
AP025 | APPLIQUE





## PATCHES | EMBROIDERED/PRINTED









EP366 | EMB PATCH

OUTFITTER

ЕРЗ70 | ЕМВ РАТСН



ЕРЗ67 | ЕМВ РАТСН







EP369 | EMB PATCH



CL104 | EMB PATCH



CL122 | EMB PATCH



EP369 | RUBBER PATCH



CL125 | PRINTED PATCH

-1865-Connell BIG RED

0

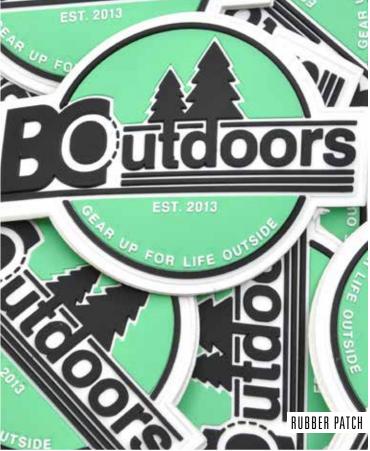
CL103 | PRINTED PATCH

CL135 | EMB PATCH









## LABELS WOVEN OR PRINTED





PL001 | PRINTED LABEL



WL257 | WOVEN LABEL





PL002 | PRINTED LABEL



WL258 | WOVEN LABEL



N.P.H.S ITHACA, NEW YORK

PL003 | PRINTED LABEL

EXARKANA

WL259 | WOVEN LABEL

18

WL265 | WOVEN LABEL



WL256 | WOVEN LABEL



CL117 | WOVEN LABEL



WL261 | WOVEN LABEL

WL263 | WOVEN LABEL



WL266 | WOVEN LABEL







SUPPORT OUR TROOPS

CL128 | WOVEN LABEL

STRONGER - FASTER

ROS

K |



CL110 | PRINTED LABEL



CL143 | WOVEN LABEL



WL270 | WOVEN LABEL



CL116 | PRINTED LABEL



CL148 | WOVEN LABEL



WL271 | WOVEN LABEL



CL123 | PRINTED LABEL



CL154 | WOVEN LABEL



WL272 | WOVEN LABEL

WL269 | WOVEN LABEL



WL273 | WOVEN LABEL









# **CUSTOM OFFSHORE**

Choose any stock style from our line and customize it how you see fit. It's your cap, build it your way!

#### Minimum Order: 288 per style and decoration logo / 144 per color, 72 pcs per size. Standard Delivery: 90 – 120 days. Fast Turn Delivery: 75 days

Delivery time is after art approval. Contact our COS Sales Team for price quotes and details.

#### **STEP 1: SELECT STOCK STYLE CAP**



Select any of our stock styles, and then use the Blank price levels 3 or 4 as a starting price for custom offshore styles. Custom internal woven label included in price.

\*Note: Please request a price quote when changing the construction of a stock style.

	QYT:	288-1151	1152-2880	2881+
PRICE LEVEL:		3	4	4

### **STEP 2: DECORATION OPTIONS**

#### Price level discounts do NOT apply.

#### DIRECT EMBROIDERY

	QYT:	288-1151	1152-2880	2881+
CUSTOM DESIGN (0-3500 STITCHES)	MSRP	1.00	1.00	.90
CUSTOM DESIGN (3501-8000 STITCHES)	MSRP	+ .30 / 1K	+ .28 / 1K	+ .26 / 1K
CUSTOM DESIGN (8001+ STITCHES)	MSRP	+ .28 / 1K	+ .26 / 1K	+ .24 / 1K
3D UPCHARGE	MSRP	+ .06 / 1K	+ .06 / 1K	+ .06 / 1K
METALIC THREAD UPCHARGE	MSRP	+ .06 / 1K	+ .06 / 1K	+ .06 / 1K

#### APPLIQUE/PATCHES/PRINTING PRICING PER LOCATION

• • •				
FELT OR TWILL APPLIQUE	MSRP	3.00	2.80	2.60
LEATHER APPLIQUE W/ ETCHING	MSRP	5.00	4.50	4.20
PHAUX LEATHER W/ DEBOSSING OR EMBOSSING	MSRP	7.00	6.00	5.50
EMBROIDERED PATCH	MSRP	3.30	3.00	2.70
WOVEN LABEL PATCH	MSRP	3.00	2.80	2.60
SCREEN PRINTED PATCH	MSRP	3.00	2.80	2.60
SUBLIMATION PATCH	MSRP	3.00	2.80	2.60
RUBBER PATCH	MSRP	7.00	6.00	5.50
DIRECT SCREEN PRINTING (1 COLOR)	MSRP	1.00	1.00	1.00
DIRECT SCREEN PRINTING (2 COLOR)	MSRP	1.50	1.50	1.50
FULL COLOR SUBLIMATION (FRONT PANELS)	MSRP	2.50	2.00	1.60
SUBLIMATION (EACH ADDITIONAL PANEL)	MSRP	2.00	1.60	1.20
1 COLOR SEAM TAPE PRINITNG	MSRP	1.00	1.00	1.00
1 COLOR PRINTING SANDWICH VISOR	MSRP	1.00	1.00	1.00
SMALL WOVEN LABEL ON OUTSIDE OF CAP	MSRP	1.00	1.00	1.00

# **OFFSHORE DESIGN IDEAS**



DIRECT EMBROIDERY/SIDE LABEL

**3D EMBROIDERY** 

SCREEN PRINTED APPLIQUE



LEATHER ETCHED APPLIQUE



INTERNAL WOVEN LABEL



INTERNAL SEAM TAPE



**DEBOSSED PHAUX LEATHER** 



**RUBBER PATCH** 

SONIC WELD ON TWILL

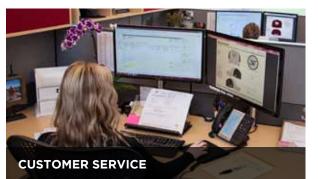




# **PRODUCT CREATION PROCESS**

It starts with you and finishes with you... From the moment you decide to place an order, and long after your caps are delivered, our team is here to help design a product and provide a service experience that you can count on.

#### QUALITY IN EVERY STITCH. PRIDE IN EVERY CAP.





















P.O. BOX 71130 Springfield, OR 97475 www.richardsoncap.com